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RBE350A93-3303-02
Job Sheet 191534



Part No: RBE350A93-3303-02

Job Qty: 4 pcs

Part Name: Tail Rotor Head Body Extractor Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 4/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	4/18/19		0.08 4.00	External Load - 1		DAS 71 9-89 19-4-24
						External Load - 2		
						External Load - 3		
						Small Fab - 1		
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
110	QC 5	4 pcs	4/18/19		0.00 0.00	QC 5 - 10		DAS 30 9-89
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 42		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	4 pcs	4/18/19		0.00 0.00	Packaging 3 - 1 - B4B		DAS 30 9-89
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		



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Container No: S174725



Part: RBE350A93 - 3303 - 02

Job No: 191534

Serial No/Batch: S174725

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 04/24/19

Plex 4/23/19 4:08 PM dart.boucher.sylvie

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	30
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	4/18/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op **100** - (Small Fab) - Assemble as per DWG. Sheet 1 - Loctite 262/263 B _____ Exp: _____
 Descriptions: **110** - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: *CA 143A*)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91030A031	Flange Hex Nut	8 Ea (2 ea)	100-Small Fab - 1	<i>S14450 S145158</i>
RBE350A93-3303-02-1	Receiver	4 pcs (1 ea)	100-Small Fab - 1	<i>S144718</i>
RBE350A93-3303-02-3	Extractor	4 pcs (1 ea)	100-Small Fab - 1	<i>S144721</i>
RBE350A93-3303-02-5	Extractor Pin	4 pcs (1 ea)	100-Small Fab - 1	<i>S076704</i>
RBE350A93-3303-02-7	Stud	8 pcs (2 ea)	100-Small Fab - 1	<i>S168960</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91030A031	8	71	0
	RBE350A93-3303-02-1	4	12	0
	RBE350A93-3303-02-3	4	11	0
	RBE350A93-3303-02-5	4	10	0
	RBE350A93-3303-02-7	8	14	0

Part Specifications

Specifications could not be found.